further comprising a level sensor for measuring the level of the untreated liquid in the head chamber and for controlling flow of the untreated liquid during distillation, the level sensor coupled with a variable flow valve controlled by the untreated liquid level in the system.

- 7. The system according to claim **6**, wherein the level sensor is a self-calibrating level sensor for maintaining a liquid level in the liquid distillation system, the self-calibrating sensor having a sensor level and a variable geometry a predetermined distance from the sensor level.
- 8. The system according to claim 6, wherein the level sensor is a capacitive level sensor.
- 9. The system according to claim 6, further comprising a pre-set control sensor level.
- 10. The liquid distillation system according to claim 1, further comprising:
  - a pump for pumping the untreated liquid into the vaporizer;
  - an air vent on an outlet side of the pump; and a valve,
  - wherein the pump, air vent, and valve are configured in a loop whereby re-priming of the pump is performed when the vaporizer is pressurized.

- 11. The liquid distillation system according to claim 10, wherein the pump is a volcano valve pump.
- 12. The liquid distillation system according to claim 10, wherein the pump is a pod pump.
- 13. The liquid distillation system according to claim 10, wherein the valve is a volcano valve.
- **14**. The liquid distillation system according to claim **1**, further comprising an accessory pump for maintaining sufficient liquid in the sump.
- 15. The liquid distillation system according claim 1, further comprising an accessory pump for circulating liquid in the distillation system.
- **16**. The liquid distillation system according to claim **1**, further comprising an accessory pump for pumping a blowdown stream.
- 17. The liquid distillation system according to claim 1, further comprising an accessory pump for pumping volatile gases from a volatile mixer, the accessory pump and volatile mixer in fluid communication with a head chamber of the evaporator/condenser.

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